



PENETRATION-FREE STANDING
SEAM METAL ROOF ATTACHMENT

INSTALLATION GUIDE

REVISION: 12/18/23

VERSION: V3.0

INSTALLATION GUIDE



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SIMPLEBLOCK-U

SimpleBlock®-U has a streamlined design that offers a lightweight yet durable solution for mounting a variety of brackets to a standing seam roof. Two oval-point set screws are pre-installed, saving time on installation and eliminating the need to penetrate the roof.

FEATURES

- Installs on vertical, double-lock standing seam profiles
- · No roof penetrations required
- · Open T-slot for North-South adjustability
- The technology in this product is licensed by S-5!

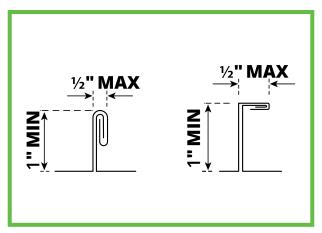
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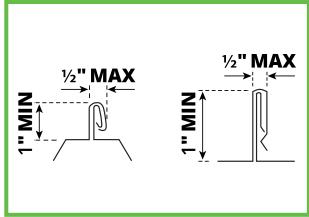


STANDING SEAM PROFILES COMPATIBILITY

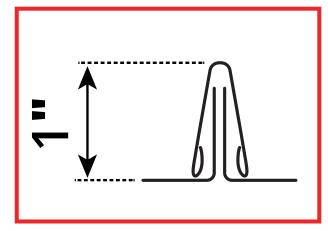
SimpleBlock-U is compatible with standing seam roofs (folding and snapping styles) with a vertical seam height of at least 1.0" and a horizontal seam width maximum of 0.5".

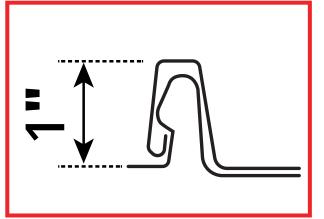
ACCEPTABLE PROFILES





UNACCEPTABLE PROFILES

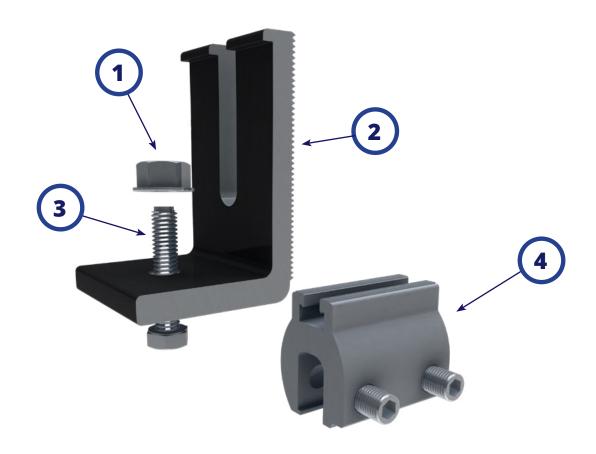




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SYSTEM COMPONENTS



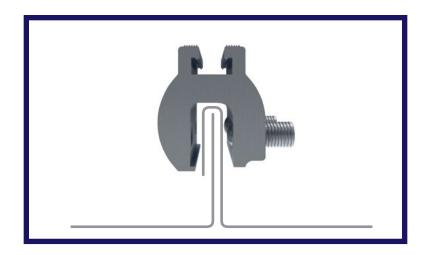
- 1. 5/16" SERRATED FLANGE NUT
- 2. SCL-101 BLK 3"
 COMPRESSION BRACKET
- 3. 5/16-18 1" HEX BOLT

4. SIMPLEBLOCK-U-AL ASSEMBLY

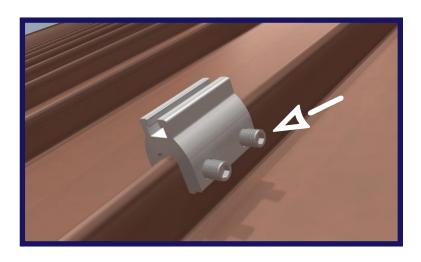
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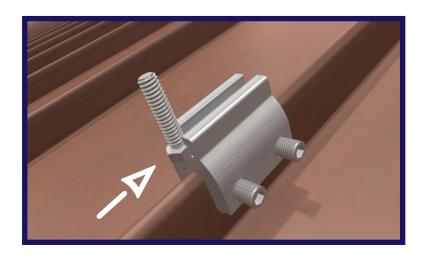
INSTALLING SIMPLEBLOCK-U



Position SimpleBlock assembly on the panel seam. Make sure the block is fully seated on the metal seam.



Torque set screws to 150 in-lbs using included 3/16" hex drive.



Slide hex bolt into the channel on the top of the SimpleBlock-U assembly.

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INSTALLING SIMPLEBLOCK-U



Place the bracket onto the installed hex bolt followed by the serrated flange nut.



Torque flange nut to 150 in-lbs.

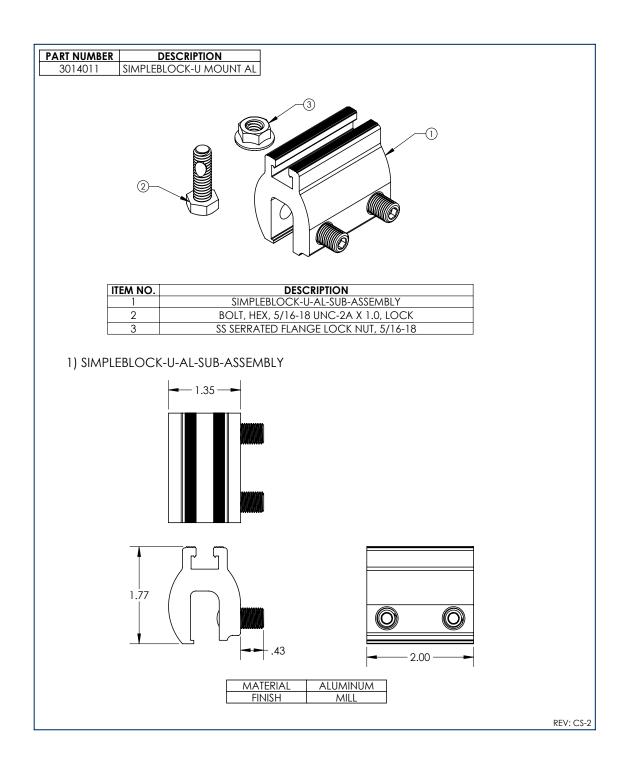
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CUT SHEET: SIMPLEBLOCK-U MOUNT AL

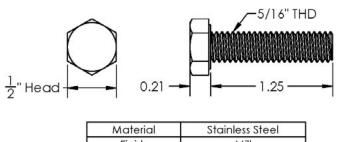


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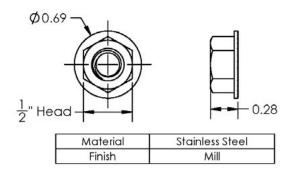
CUT SHEET: SIMPLEBLOCK-U MOUNT AL





Finish Mill

3) SS SERRATED FLANGE LOCK NUT, 5/16-18



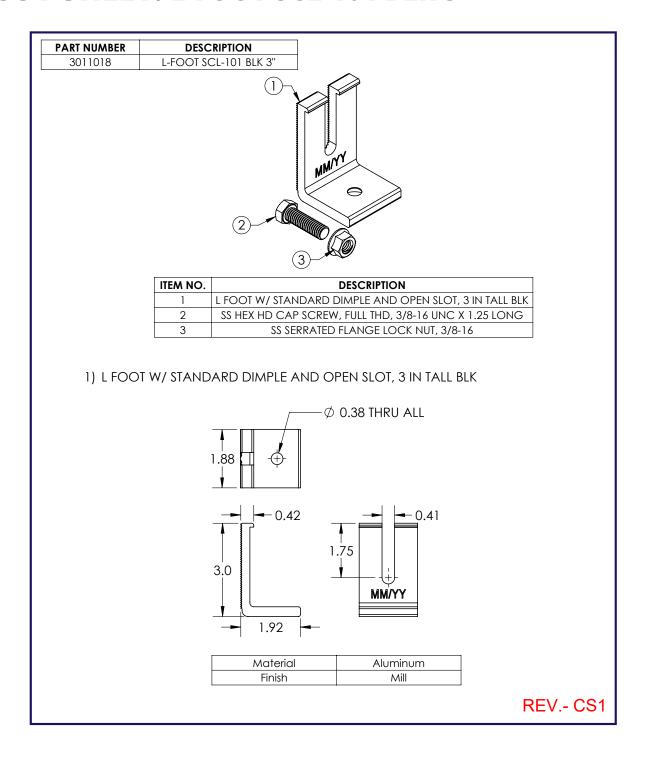
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CUT SHEET: L-FOOT SCL-101 BLK 3"



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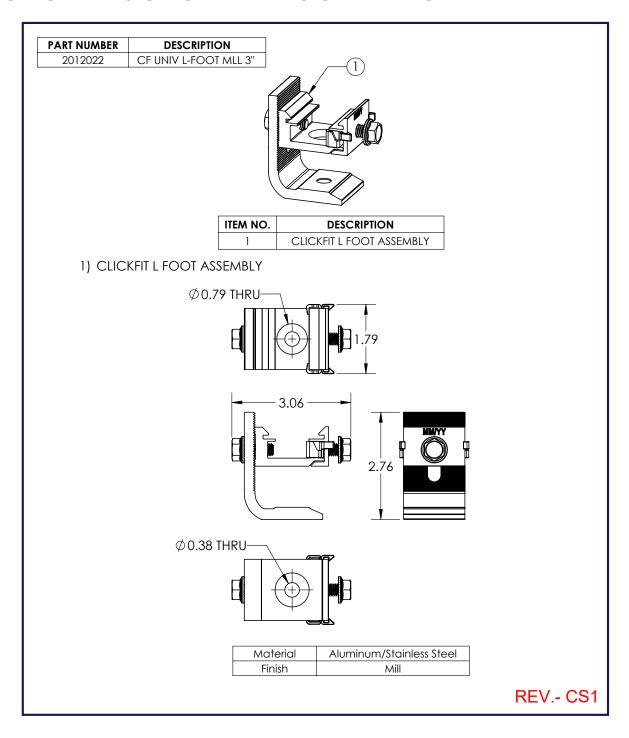
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CUT SHEET: CF UNIV L-FOOT MLL 3"



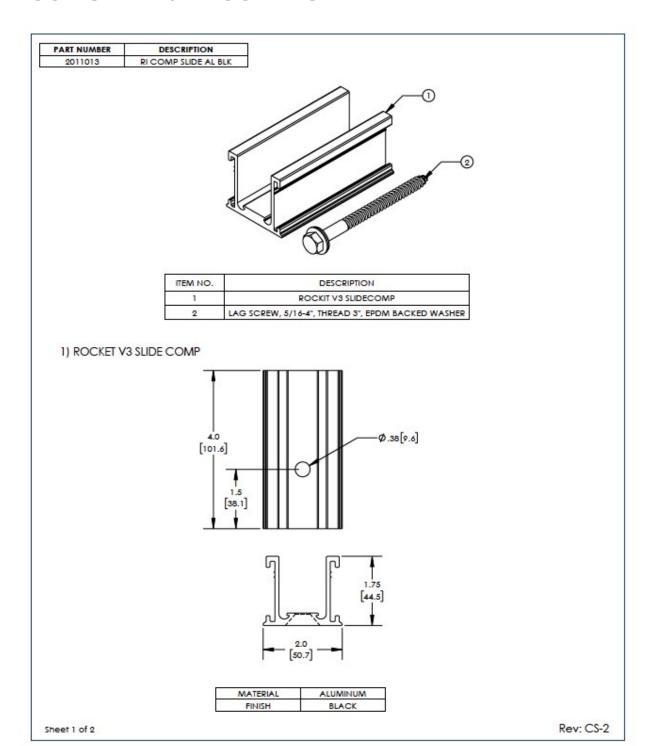
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CUT SHEET: RI COMP SLIDE AL BLK



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SYSTEM COMPONENTS

1. SimpleBlock-U Mount AL

Consists of (1) aluminum SimpleBlock-U assembly with 2 preinstalled 3/8"-24 oval point set screws, (1) 5/16"-18 x 1.25" hex bolt, and (1) 5/16" stainless steel flange nut.

2. **Aluminum Compression Bracket:**

Compatible with our 3" aluminum open slot black L-Foot.

DELIVERY / STORAGE / HANDLING

Inspect material upon delivery. Notify manufacturer within 24 hours of any missing or defective items. Keep material dry, covered and off the ground until installed.

PATENTS

Visit www.efpatents.com for patent information.

DESIGN REQUIREMENTS

- 1. Bracket spacing to be recommended by project engineer.
- 2. It is important to design new structures or assess existing structures to make sure they withstand retained loads.

EXAMINATION

1. Substrate: Inspect structure on which brackets are to be installed and verify

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that it will withstand any additional loading that may be incurred.

- 2. Notify General Contractor of any deficiencies before installing EcoFasten Solar brackets.
- 3. Verify that roofing material has been installed correctly prior to installing solar attachment bracket.

INSTALLATION

Comply with architectual drawings and project engineer's recommendation for location of system. Comply with Manufacturer's written installation instructions for installation and layout.

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